

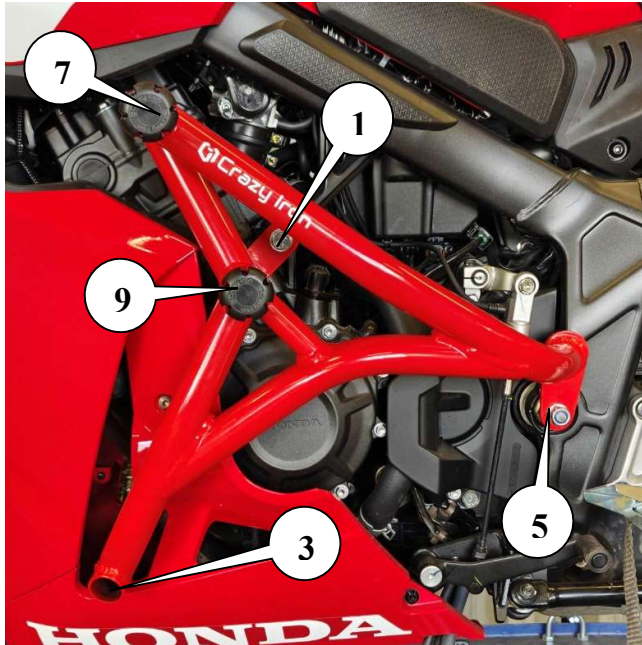
Crazy Iron

HONDA CBR650R 2024-2025 E-clutch

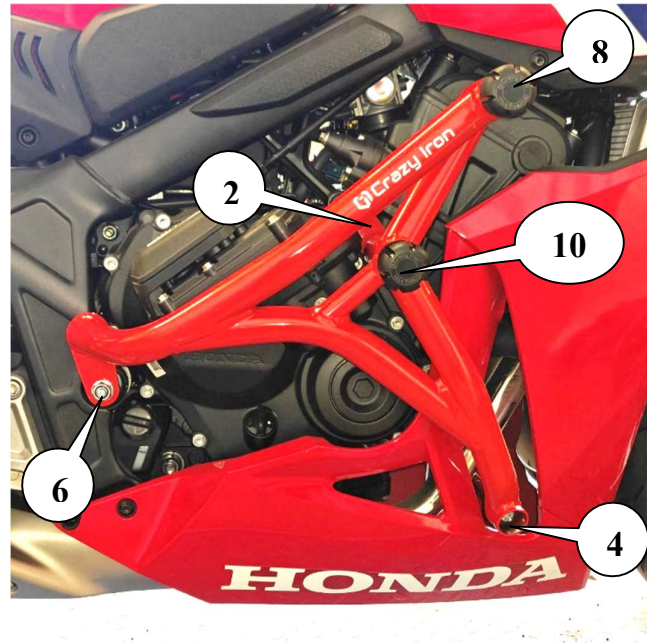
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Installing:

Left side:



Right side:



Thread	Tightening torques Nm	
	Connection type	
	Steel	Aluminum
M6	10	6
M8	24	20
M10	48	35
M12	56	45

NEVER LOOSEN ENGINE BOLTS FROM THE LEFT AND RIGHT SIDES AT THE SAME TIME!!!

Comments:

- Contact a specialized service, do not install the cage yourself!
- Remove original bolt from point №1 and attach plate 017 with bolt M10x1,25x80 trough the spacer sleeve 20x10x32. Don't tight bolt, plate must be movebale
- Remove cap from point №5 and put there the rod
- Attach left side of cage to point №9 through spacer 20x10x65 and to point №5.
- Screw lightly left side of cage with bolt M10x40 in point №9
- Insert through cage rod M10x380 in point №5
- Remove original bolt in point №2 and screw plate 017 with bolt M10x1,25x110 trough the spacer sleeve 20x10x65. Don't tight bolt, plate must be movebale
- Attach right side of cage to point №2 and through the spacer sleeve 22x10x5 with rod to the point №6.
- Screw lightly right side of cage with bolt M10x1,25x110 in point №2
- Install the brace 300mm between points №3 and №4 and fix it with bolts M10x1,25x30
- Screw nut in point №6 and №5 and bolts in point №1 and №2
- Tighten all fasteners according to the table.
- Install caps in points №5 и №6.
- Install sliders in points №7.8,9,10 (in case Damper Cage use Damper sliders)

Component table with according to numbers in the photo:

№	Items				
1	Bolt M10x1,25x80	Spring washer	Washer	Plate 017	Spacer 20/10/32
					
2	Bolt M10x1,25x110	Spring washer	Washer	Plate 017	Spacer 20/10/65
					
3	Bolt M10x1,25x30	Spring washer	Washer	Brace L=300	
					
4	Bolt M10x1,25x30	Spring washer	Washer		
					
5	Rod M10x380	Nut	Washer	Spacer 24/10/14	
					
6		Nut	Washer	Spacer 22/10/5	
					
7	Slider	Screw			
					
8	Slider	Screw			
					
9	Bolt M10x40	Spring washer	Washer	Slider	Screw
					
10	Bolt M10x40	Spring washer	Washer	Slider	Screw
					