

Crazy Iron



KAWASAKI NINJA 400

ID: 41361012/41361017

Complete set and assembly scheme:

Left side:



Right side:

































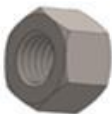







Comments:

1. Contact a specialized service, do not install the cage yourself!
2. Unscrew the original bolt at point № 1 and screw with the M10x1.25x130 Bolt through the 22x10x81 spacer Plate with a welded nut. The nut should look towards the engine !!!
3. Remove the original bolt from point №7
4. Attach the left part of the cage to point №3 and to point №7. Orient the Plate so that the mounting holes align
5. Bring the left part of the cage with a bolt M10x40 at point №3 and a Rod M10x330 through a spacer 20x10x35 at point №7
6. Remove the original bolt at point № 2 and screw with the M10x1.25x100 Bolt through the 22x10x48 Spacer Plate with a welded nut. The nut should look towards the engine !!!
7. Attach the right part of the cage to point №4 and point №8. Orient the Plate so that the mounting holes align.
8. Bring the right part of the cage with a M10x40 bolt at point №4 and a nut onto the M10x330 Rod through a 20x10x35 spacer at point №8
9. Install a rod 217 mm long between points №5 and №6 and fix it with M10x1.25x30 bolts
10. Tighten fixture according to the table.
11. Install the Sliders at points №№ 3,4,9,10 and fix them with self-tapping screws.
12. Put decorative caps on nuts at point №7 and №8.
13. In the case of using a damper cage, article 41371017 instead of sliders to point №3,4,9,10 Damper sliders are used. (see assembly diagram of damper sliders)

Thread	Tightening torques Nm	
	Connection type	
	Steel	Aluminum
M6	10	6
M8	24	20
M10	48	35
M12	56	45

Component table with according numbers in the photo:

№	Items				
1	Bolt M10x1,25x130	Spring washer	Washer	Plate 017	Spacer 22x10x81
					
2	Bolt M10x1,25x100	Spring washer	Washer	Plate 017	Spacer 22x10x48
					
3	Bolt M10x40	Spring washer	Washer	Slider	Screw
					
4	Bolt M10x40	Spring washer	Washer	Slider	Screw
					
5	Bolt M10x1,25x30	Spring washer	Washer	Brace L=217	
					
6	Bolt M10x1,25x30	Spring washer	Washer		
					
7	Rod M10x330	Nut	Washer	Spacer 20x10x35	Decorative caps
					
		Nut	Washer	Spacer 20x10x35	Decorative caps
8					
9	Slider	Screw			
					
10	Slider	Screw			
	