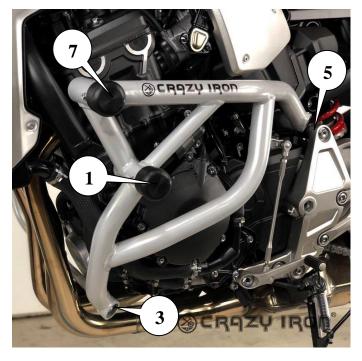
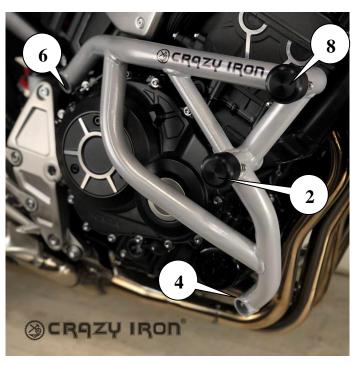


HONDA CB1000R `18-ID: 114412/114417/114418

Installing:

Left side: Right side:





- 1. Contact a specialized service, do not install the cage yourself!
- 2. Remove original bolts in points №5, №6 and replace with rod M12x295
- 3. Remove original bolt in point 1
- 4. Attach left side of cage to points №1 and №5
- 5. Screw lightly left side of cage with nut and rod from p.5 through ear of cage and in point 5 and with bolt M12x1,25x90 in point 1
- 6. Remove original bolts in points №2
- 7. Attach right side of cage to points №2 and №6
- 8. Screw lightly right side of cage with nut and rod from p.2 through ear of cage in point 6 and with bolt M12x1,25x90 in point 2
- 9. Install between points N_2 3 and N_2 4 the brace 240 mm and fix with bolts M10x1,25x30. (In case 114418 skip this).
- 10. Tighten the fasteners according to the table.
- 11. Install sliders in points N_{2} ,7,8,1,2 and fix them with screws M6x16 (In case 10449417 use damper sliders).

Tightening torques Nm						
	Connection type					
Thread	Steel	Aluminum				
M6	10	6				
M8	24	20				
M10	48	35				
M12	56	45				

!!!Attention, do not simultaneously unscrew the engine mounting bolts at 2 points on one side or at 4 points on both sides of the motorcycle! This can lead to a shift in the position of the engine in the frame!

Component table with according numbers in the photo: In case 114418 #3 and #4 absent.

No			Items		
	Bolt M12x1.25x90	Spring washer	Washer	Slider	Screw
1		0	0		Ommo
2	Bolt M12x1.25x90	Spring washer	Washer	Slider	Screw
		0	0		Ommo
	Bolt M10x1,25x30	Spring washer	Washer	Brace D=16mm L=240mm	
3		0	0		
4	Bolt M10x1,25x30	Spring washer	Washer		
		0	0		
	Rod M12x295mm	Nut	Spring washer	Washer	
5			0	0	
		Nut	Spring washer	Washer	
6			0	0	
7	Slider	Screw			
	Slider	Screw			
8		Ommon			