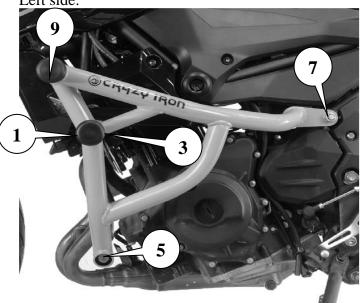
GCrazy Iron

KAWASAKI Z400 ID: 41371012/41371017/41371018 **Complete set and assembly scheme**: Left side:





Right side:

Comments:

1. Contact a specialized service, do not install the cage yourself!

2. Unscrew the original bolt at point № 1 and screw with the M10x1.25x130 Bolt through the 22x10x81 spacer Plate with

a welded nut. The nut should look towards the engine!!!

3. Remove the original bolt from point №7

4. Attach the left part of the cage to point N $^{\circ}3$ and to point N $^{\circ}7$. Orient the Plate so that the mounting holes align

5. Bring the left part of the cage with the bolt M10x40 at point №3 and the brace M10x330 through the spacer 20x10x30

at point №7

6. Remove the original bolt at point № 2 and screw with the M10x1.25x100 Bolt through the 22x10x48 Spacer Plate with a welded nut. The nut should look towards the engine !!!

7. Attach the right part of the cage to point №4 and point №8. Orient the Plate so that the mounting holes align.

8. Bring the right part of the cage with a M10x40 bolt at point №4 and a nut onto the M10x320 Brace through a 20x10x30 spacer at point №8.

9. Install the brace 255 mm long between points №5 and №6 and fix it with M10x1.25x30 bolts (*In case 41371018 skip*) 10. Tighten fixture according to the table.

11. Install the Sliders at points №№ 3,4,9,10 and fix them with self-tapping screws.

12. Put decorative caps on nuts at point №7 and №8.

In the case of using a damper cage, article 41371017 instead of sliders to point №3,4,9,10 Damper sliders are used. (see assembly diagram of damper sliders)

Tightening torques Nm					
	Connection type				
Thread	Steel	Aluminum			
M6	10	6			
M8	24	20			
M10	48	35			
M12	56	45			

Component table with according numbers in the photo:

N⁰	Items				
	Bolt M10x1,25x130	Spring washer	Washer	Plate 017	Spacer 22x10x81
1		0	0		
	Bolt M10x1,25x100	Spring washer	Washer	Plate 017	Spacer 22x10x48
2		0	0	0	
	Bolt M10x40	Spring washer	Washer	Slider	Screw
3		0	0		COMMENT
	Bolt M10x40	Spring washer	Washer	Slider	Screw
4		0	0		Commission
	Bolt M10x1,25x30	Spring washer	Washer	Brace L=255	
5		0	0		(In case 41371018 don't use)
	Bolt M10x1,25x30	Spring washer	Washer		
6		0	0		(In case 41371018 don't use)
	Rod M10x320	Nut	Washer	Spacer 20x10x30	Decorative caps
7			0		
		Nut	Washer	Spacer 20x10x30	Decorative caps
8			0		
	Slider	Screw			
9		Commission			
	Slider	Screw			
10		Common			